

Work Order ID 103133

June-14-13 10:26:53 AM

103133

Page 1

Item ID: D350-567-115

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Replacement Int. Window

Start Date: 6/14/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/21/13 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan 

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

4 Label only

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

4 11.10. 13-06-17

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

13-06-27

4

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Item ID: D350-567-115

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Int. Window

Start Date: 6/14/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/21/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-115								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

RQ 103131

④ 136627 54

MLJ 17-06-27

W130627

Picklist Print

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Work Order ID: 103133
Parent Item: D350-567-115
Parent Item Name: Replacement Int. Window

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526G632R12 Screw		Purchased	No			110	Each	106.0000	9	36		M.H.D. 13-06-17	

Location

ST345

Loc Qty

106

Loc Code

124858

6

m125752

100

D2463
1/2" Seal (\$per foot)
1X (d2463-0530 AS PER DWG) CUT TO 53.00"

Manufactured No

110 f 821.2445

17.64

Location

ST403

Loc Qty

821.2444905

Loc Code

72232

15.38

79478

0.43737

83542

0.04291

90297

20.82

95774

284.564211

98335

500

D3293-1
Doubler for Interior Window for -111

Manufactured No

110 Each 1.0000

Location

ST211

Loc Qty

1

Loc Code

89278

1

D3294-1
Bracket for Interior Window for -115

Manufactured No

110 Each 11.0000

Location

ST212

Loc Qty

11

Loc Code

99635

11

Picklist Print

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Parent Item: D350-567-115

Parent Item Name: Replacement Int. Window

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 4.00

Required Qty: 4.00

~~D3295-041~~
Replacement Interior Window for -111

Manufactured No

110 Each 10.0000

Location

Loc Qty

Loc Code

ST212

10

96214

1

97229

6

99779

3

~~1111~~

~~1~~ 4 11.10.13-06-17

~~3~~ 4X

~~D3296-041~~
Replacement Interior Door for -111

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST218

2

100855

2

~~1~~ 4 99663 3x 8/11 11.10.13-06-17

~~2~~ 8

~~MS20470AD4-6~~
RIVET, UNIVERSAL HEAD

Purchased No

110 Each 2,269.0000

Location

Loc Qty

Loc Code

GA

218

122452

218

ST336

2051

122452

587

125654

1464

~~2~~ 8

~~8~~ X

~~MS20470AD4-6~~
RIVET, UNIVERSAL HEAD

Purchased No

110 Each 3,885.0000

Location

Loc Qty

Loc Code

GA

16

118927

16

ST336

3378

~~124231~~

378

125654

1500

m125807

1500

ST505

491

123021

491

~~115~~ 8X

~~460~~ 460

~~460~~ X

~~460~~ X

(5x23=115) (4x)

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Shop Packet Print

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Picklist Print

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Parent Item: D350-567-115

Parent Item Name: Replacement Int. Window

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 4.00

Required Qty: 4.00

MS20470AD4-7
Rivet, Universal Head

Purchased No

110 Each 7,466.0000 15

60

M.D. 13-06-17

Location

Loc Qty

Loc Code

ST336

3422

122452

83

123525

3339

ST509

4044

124231

4044

60x

MS21042E06
Nut

Purchased No

110 Each 552.0000 9

36

M.D. 13-06-17

Location

Loc Qty

Loc Code

ST314

52

124859

52

ST316

500

125303

500

36x

NASH149DN632J
Washer

Purchased No

110 Each 183.0000 9

36

M.D. 13-06-17

Location

Loc Qty

Loc Code

ST293

5

123900

5

ST510a

178

125646

178

36x

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Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET